

TORQUE SPECIFICATIONS

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Application	Ft Lbs. (N.m)
Converter-To-Flywheel Bolt	20-34 (27-46)
Converter Housing Cover-To-Converter Housing	12-16 (16-22)
Converter Plug-To-Converter	8-28 (11-38)
Cooler Line-To-Case	18-23 (24-31)
Extension-To-Case Bolt	16-20 (22-27)
Inner Manual Lever-To-Shaft Nut	19-27 (26-37)
Outer Throttle Lever-To-Shaft Nut	12-16 (16-22)
Pump-To-Case Bolt	16-20 (22-27)
Stator Support-To-Pump Bolt	12-16 (16-22)
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Transmission-To-Engine Bolt	40-50 (54-68)
	INCH lbs. (N.m)
Cover-To-Governor Body Bolt	20-30 (2.3-3.4)
Detent Spring Attaching Bolt	80-120 (9-14)
Filter-To-Valve Body	80-120 (9-14)
Governor Body-To-Counterweight Bolt	50-60 (6-7)
Neutral Start Switch-To-Case	95-130 (11-15)
Oil Pan-To-Case Bolt	72-120 (8-14)
Pressure Plug-To-Case	72-144 (8-16)
Reinforcing Plate-To-Valve Body Bolt	80-120 (9-14)
Separator Plate-To-Valve Body Bolt	80-100 (9-11)
Valve Body-To-Case Bolt	80-100 (9-11)