

TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Center Support Fluid Feed Bolts	8-12 (11-16)
Connector-To-Case Cooler Line Nut	18-23 (24-31)
Control Assembly-To-Pump Body Bolts	18-23 (24-31)
Converter Drain Plug	18-20 (24-27)
Extension Housing-To-Case Bolts	20-29 (27-39)
Inner One-Way Clutch Race-To-Case Bolts	18-25 (24-34)
Inner & Outer Lever-To-Manual Control Shift Nut	30-40 (41-54)
Manual Detent Lever Nut	30-40 (41-54)
Oil Pan-To-Case Bolts	10-12 (14-16)
Oil Pump Body-To-Case Bolts	18-23 (24-31)
Parking Pawl Abutment-To-Case Bolts	16-20 (22-27)
Parking Rod Guide Plate-To-Case Bolts	16-20 (22-27)
	INCH Lbs. (N.m)
Center Support-To-Hub Bolts	80-120 (9-14)
Lower Body-To-Main Body Bolts	80-100 (9-11)
Main Accumulator And Solenoid Body-To-Case Bolts	80-100 (9-11)
Main And Lower Body-To-Case Bolts	80-100 (9-11)
MLP Sensor-To-Case Bolts	55-75 (6-8)
Overdrive Cylinder Fluid Feed Bolts	72-120 (8-14)
Plug Line Pressure Case	72-144 (8-16)
Plug Throttle Pressure Case	72-144 (8-16)
Positive Detent Spring-To-Case Bolts	80-100 (9-11)
Reinforcing Plate-To-Case Bolts	80-100 (9-11)
Solenoid Body-To-Case Bolts	80-100 (9-11)
Stator Support-To-Pump Body Bolts	80-100 (9-11)
Valve Body-To-Case Long Stud	80-100 (9-11)
Valve Body-To-Case Nut	80-100 (9-11)
Valve Body-To-Case Short Stud	80-100 (9-11)