

TORQUE SPECIFICATIONS

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Application	Specification - Ft. Lbs. (N.m)
Center Support Fluid Feed Bolts	24 (33)
Coast Clutch Hub-To-Overdrive Carrier	
Step 1	18 (25)
Step 2	(1)
Cooler Line Fitting-To-Case	41 (55)
Extension Housing Fill Plug	15 (20)
Extension Housing-To-Case	35 (47)
Flexplate Cover	26 (35)
Fluid Pan Drain Plug	13 (18)
Front Support-To-Fluid Pump	23 (31)
Output Shaft Flange Bolt	110 (150)
Output Shaft Retaining Nut	148 (200)
Parking Pawl Abutment-To-Case	18 (25)
Power Take Off Plate-To-Case	30 (41)
Pump Body-To-Case	20 (27)
Shift Cable Bracket	30 (40)
Transmission Fluid Cooler Tube Nut	30 (40)
Transmission-To-Engine	35 (47)
Transmission Pan-To-Case	11 (15)
	INCH Lbs. (N.m)
Fill Tube-To-Engine	89 (10)
Line Pressure Plug-To-Case	108 (12)
Output Shaft Speed Sensor	9 (80)
Solenoid Body-To-Case	89 (10)
Solenoid Body & Ditch Plate-To-Case	89 (10)
Transmission Range Sensor-To-Case	89 (10)
Turbine Shaft & Intermediate Shaft Speed Sensor	9 (80)
(1) Tighten an additional 90 degrees.	