

TORQUE SPECIFICATIONS

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| Application | Ft Lbs. (N.m) |
|--|------------------------|
| Converter-To-Flywheel Bolt | 20-34 (27-46) |
| Converter Housing Cover-To-Converter Housing | 12-16 (16-22) |
| Converter Drain Plug | 21-22 (28-30) |
| Cooler Line-To-Case | 15-19 (20-26) |
| Extension Housing-To-Case Bolt | 18-22 (25-30) |
| Manual Lever Shaft Inner/Outer Nut | 19-27 (26-37) |
| Pump-To-Case Bolt | 15-19 (20-26) |
| Stator Support-To-Pump Bolt | 15-19 (20-26) |
| Transmission-To-Engine Bolt | 40-50 (54-68) |
| | INCH lbs. (N.m) |
| Cover-To-Governor Body Bolt | 20-30 (2.3-3.4) |
| Detent Spring Attaching Bolt | 80-120 (9-14) |
| Filter-To-Valve Body | 80-120 (9-14) |
| Governor Body-To-Counterweight Bolt | 50-60 (6-7) |
| Neutral Start Switch-To-Case | 95-130 (11-15) |
| Oil Pan-To-Case Bolt | 106-130 (12-15) |
| Output Shaft Speed Sensor Bolt | 62-89 (7-10) |
| Pressure Plug-To-Case | 72-144 (8-16) |
| Reinforcing Plate-To-Valve Body Bolt | 80-120 (9-14) |
| Separator Plate-To-Valve Body Bolt | 80-100 (9-11) |
| Valve Body-To-Case Bolt | 80-100 (9-11) |