

SPECIFICATIONS

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Item	Specification
Silicone Gasket and Sealant TA-30	WSE-M4G323- A4
Motorcraft Metal Surface Cleaner ZC-21	WSE-M5B392-A
Threadlock and Sealer TA-25	WSK-M2G351-A5
Capacity	
MERCON® Multi-Purpose Automatic Transmission Fluid XT-2-QDX (US); XT-2-LM12 (Canada)	MERCON® 1.42L (3.0 pt)

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Description	Nm	lb-ft	lb-in
Clutch coil assembly nuts	10	-	89
Driveshaft yoke bolts	112	83	-
Heat shield bolts	16	12	-
Rear output flange nut	355	262	-
Skid plate bolts	24	18	-
Torx® head screws	7	-	62
Transfer case bolts	25	18	-
Transfer case drain plug	20	15	-
Transfer case fill plug	15	11	-
Transfer case shift motor bolts	10	-	89
Transfer case-to-transmission bolts (4.0L 5R55) ¹	20	15	-
Transfer case-to-transmission bolts (4.6L 6R60) ¹	20	15	-
Transmission insulator nuts	98	72	-
Transmission insulator-to-transfer case bolts	90	66	-

¹ Aluminum fasteners must be installed new.