

TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Drain & Fill Plugs	20 (27)
Front Flange Nut	165 (223)
Generator Encoder Bolts	15 (20)
Lever Assembly Nut	15 (20)
Poppet Assembly Nut	15 (20)
Precision 3 Position Switch	20 (27)
Rear Case-To-Front Case Bolts	23 (31)
Rear Flange Nut	185 (251)
Rear Retainer-To-Case Bolts	23 (31)
Socket Selector Shaft Nut	23 (31)