

TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Bellhousing-To-Engine Bolt	28-38 (38-52)
Bellhousing-To-Transmission Bolt	30-40 (41-54)
Countershaft Lock Nut	115-137 (156-186)
Cover Assembly Bolt	11-16 (15-22)
Damper-To-Insulator Nut	71-94 (96-127)
Drain Plug	25-32 (34-43)
Filler Plug	22-25 (30-34)
Front Bearing Retainer Bolt/Nut/Stud	22-30 (30-41)
Insulator-To-Transmission Bolt	60-80 (81-108)
Mainshaft Lock Nut	180-195 (244-264)
Output Shaft Lock Nut	94-152 (127-206)
Rear Bearing Retainer Allen Bolt	11-16 (15-22)
Reverse Idler Gear Lock Nut	15-42 (20-57)
Reverse Idler Gear Shaft Assembly Bolt	11-16 (15-22)
Starter Motor Bolt	15-20 (20-27)
Starter Motor Stud	22-30 (30-41)
Transfer Case Adapter Bolts	11-16 (15-22)
Transmission Case Pan Bolts	11-16 (15-22)
	INCH Lbs. (N.m)
Shift Lever Assembly Bolt	72-120 (8-14)