

TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Breather Vent	6-14 (8-19)
Case-to-Cover Bolts	23-30 (31-41)
Drain & Fill Plug	14-22 (19-30)
Front & Rear Drive Shaft Bolts	12-15 (16-20)
Rear Drive Shaft Companion Flange Bolts	61-87 (83-118)
Shift Control Bolts (Mechanical Shift)	
Large	70-90 (95-122)
Small	31-42 (42-57)
Shift Lever Nut	19-26 (25-35)
Skid Plate-to-Frame Bolt	22-30 (30-41)
Transfer Case-to-Transmission	25-35 (34-47)
Upper Shift Control Lever & Heat Shield Bolts	27-37 (37-50)
Yoke Nut	120-150 (163-203)
4WD Indicator Switch	25-35 (34-47)
	INCH Lbs. (N.m)
Oil Pump Bolts	36-40 (4.0-4.5)
Clutch Coil Assembly Nuts	72-96 (8.1-10.8)
Shift Shaft & Shift Cam Set Screw	60-84 (6.8-9.5)
Speedometer Screw	20-25 (2.3-2.8)