

SPECIFICATIONS

General Specifications

Item	Specification
Motorcraft MERCON® Multi-Purpose Automatic Transmission Fluid XT-2-QDX or -DDX	MERCON®
Black Non Acid Cure Silicone Rubber E7TZ-19562-A	ESL-M4G273-A

Torque Specifications (1 Of 2)

Description	N.m	Lb-Ft	Lb-In
Coil nuts	10	-	89
Cover-to-case bolts	24	18	-
Drain plug	16	12	-
Fill plug	9-23	-	80-203
Front driveshaft bolts	94	69	-
Front driveshaft shield nuts	18	13	-
Gearshift lever bolt to transmission bolts	98-132	72-97	-

Torque Specifications (2 Of 2)

Description	N.m	Lb-Ft	Lb-In
Rear driveshaft bolts	94	69	-
Shift lever boot screws	5--9	-	44--80
Shift lever cover plate bolts	10--14	-	88--124
Transfer case shift lever set screw	10	7	-
Shift motor bolts	10	-	89
Shift range selector switch	2--3	-	18--26
Transfer case extension housing bolts	24	18	-
Transfer case skid plate bolts	15	11	-
Transmission-to-transfer case bolts	47	35	-
Gearshift lever-to-shift handle bolts	23--32	17--24	-
Output shaft speed sensor (OSS)	4	3	-
4WD indicator switch	41	30	-